

EFFECTS OF Cr³⁺ IONS AND HEXAMETHYLENETETRAMINE ON THE FORCED HYDROLYSIS OF FeCl₃ SOLUTIONS

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Introduction

The most simple way to precipitate iron oxides is slow or forced hydrolysis of Fe(III) salt solutions. These precipitation processes are influenced by various additions which can change or pronounce some specific properties of iron oxides. In this work HMTA (hexamethylenetetramine) was used in order to extend the pH region of the homogeneous Fe³⁺ hydrolysis, as well as to eliminate the problems that can occur with abrupt addition of NaOH or NH₄OH solution to the system (heterogeneous precipitation). On the other hand, using HMTA as adding in Fe-Cr system allowed doping with chromium, since Cr³⁺ ions don’t form hydroxyl complexes up to pH~4. Then, with further pH increase, there is abrupt hydrolysis of Cr³⁺ ions [1]. In this work, the phase analysis and nano/microstructural properties of the precipitates formed by forced hydrolysis at 160°C of FeCl₃ solutions in the presence of Cr³⁺ ions and HMTA were investigated. Due to the complexity of these precipitation systems the phase compositions were determined by combining X-ray diffraction, ⁵⁷Fe Mössbauer and FT-IR spectroscopy, whereas nano/microstructural properties were analysed with scanning electron microscopy (FE SEM) coupled with energy-dispersive X-ray spectroscopy (EDS). 2-XRD lines ferrihydrite, α-FeOOH and β-FeOOH obtained in described systematic study were the precursors of α-Fe₂O₃ as the end-product. The present investigation is not important only from the academic standpoint. It is also important for better understanding of different processes, such as aqueous and atmospheric corrosion of steel, catalysis and photocatalysis, role of Cr-doped electrode material for Li-ion batteries or decontamination of Cr-polluted waters with iron oxides.

Results

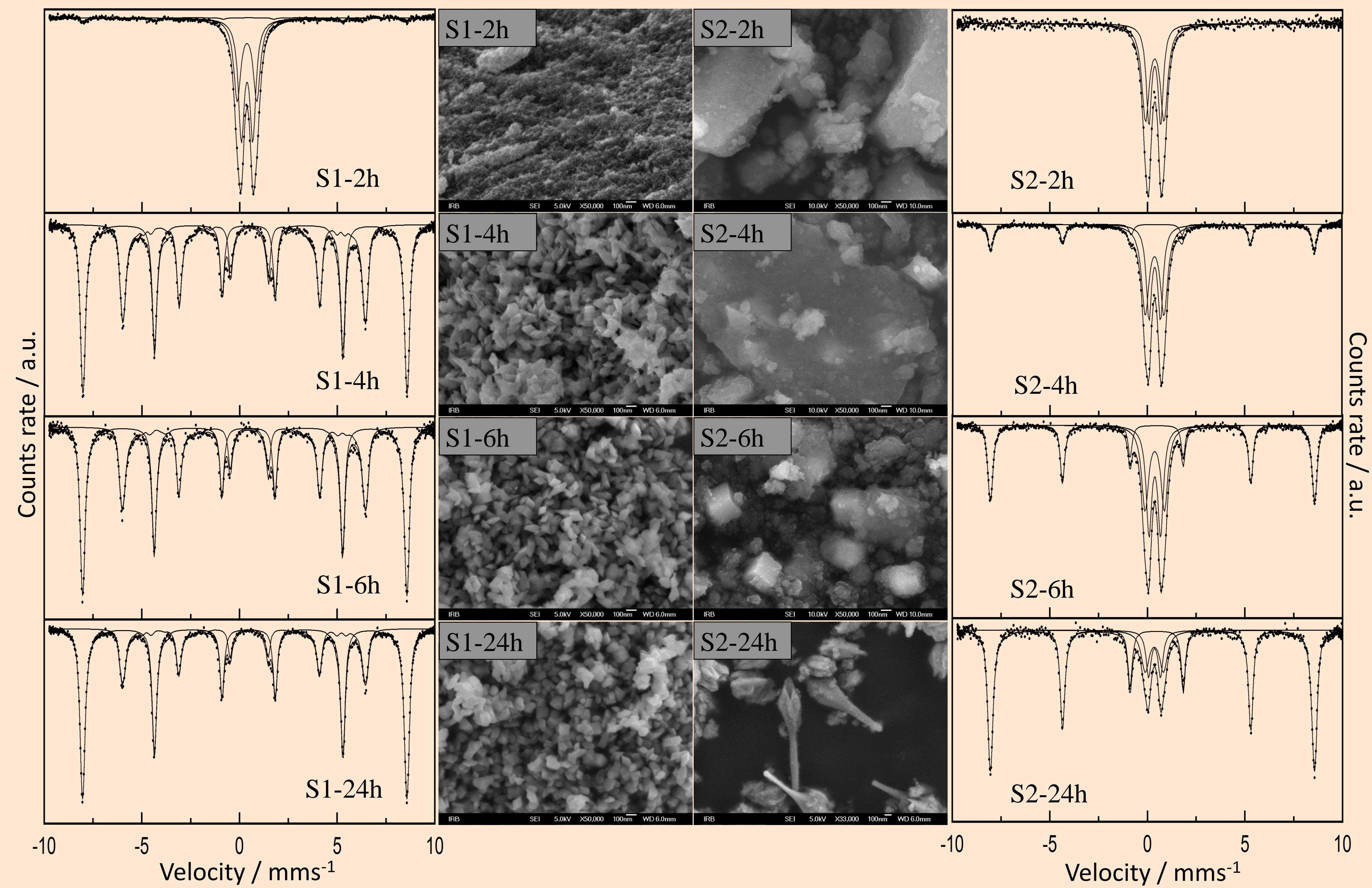


Fig. 1. ⁵⁷Fe Mössbauer spectra of S1 series recorded at 20°C.

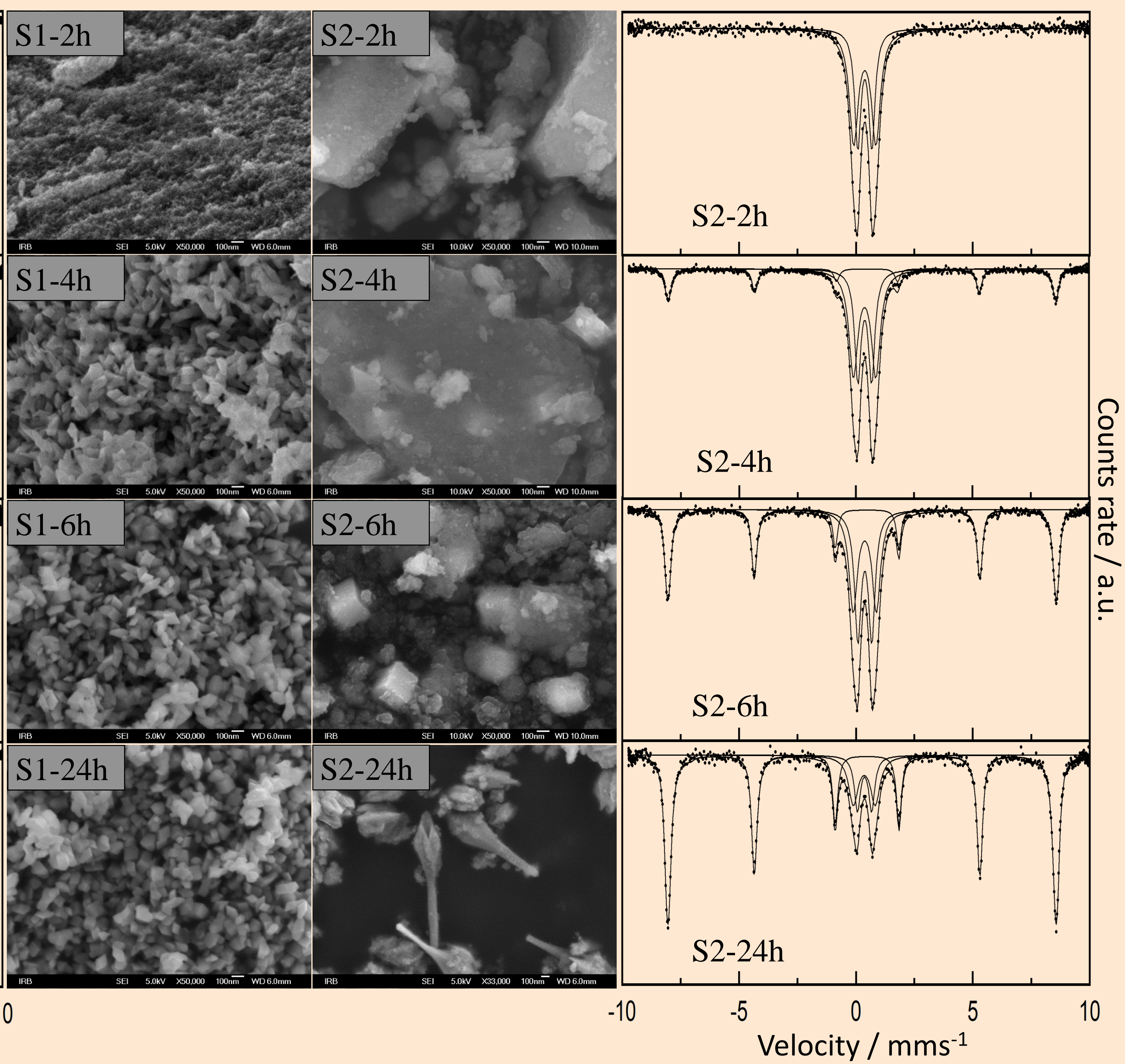


Fig. 2. FE SEM images of S1 and S2 series.

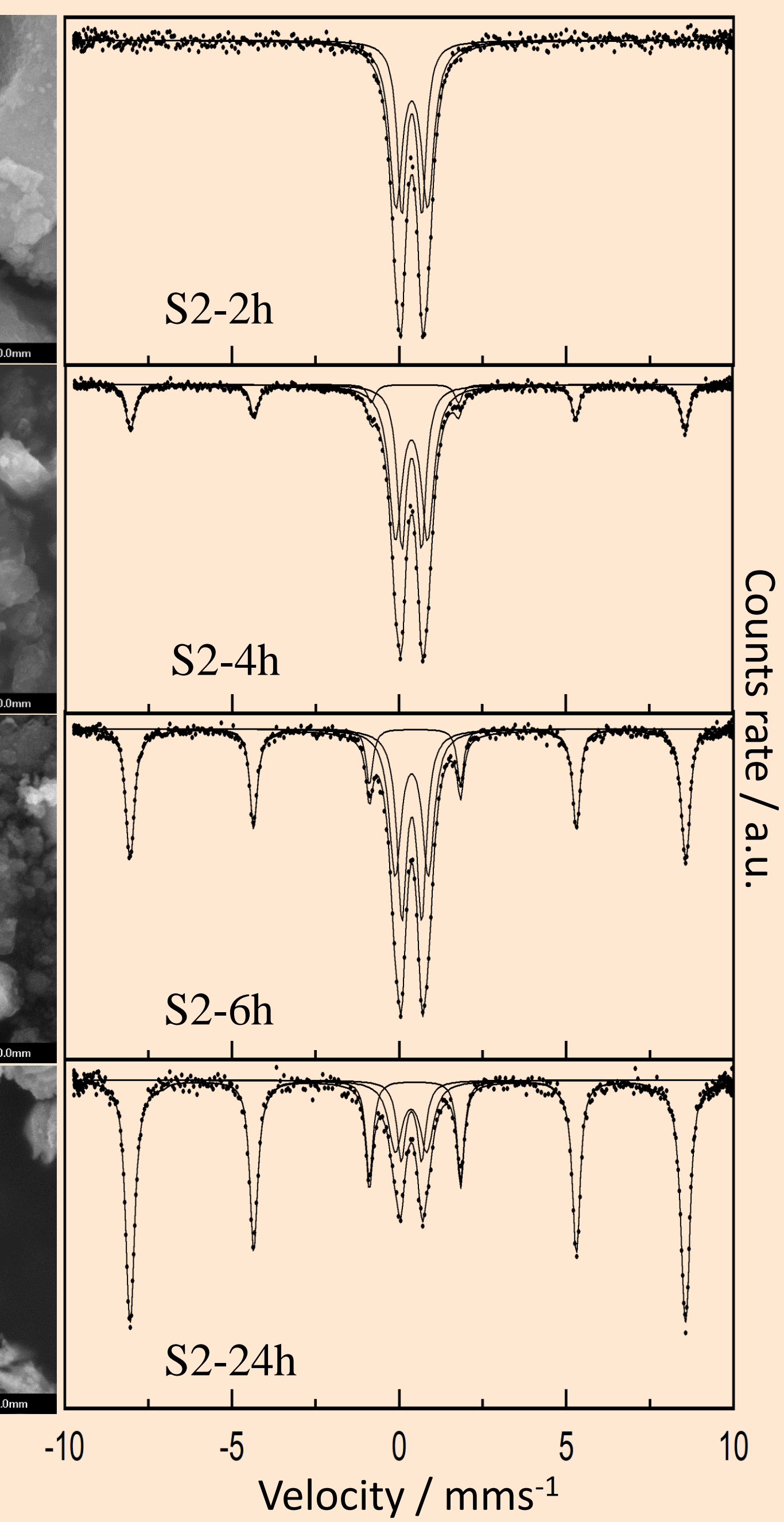


Fig. 3. ⁵⁷Fe Mössbauer spectra of S2 series recorded at 20°C.

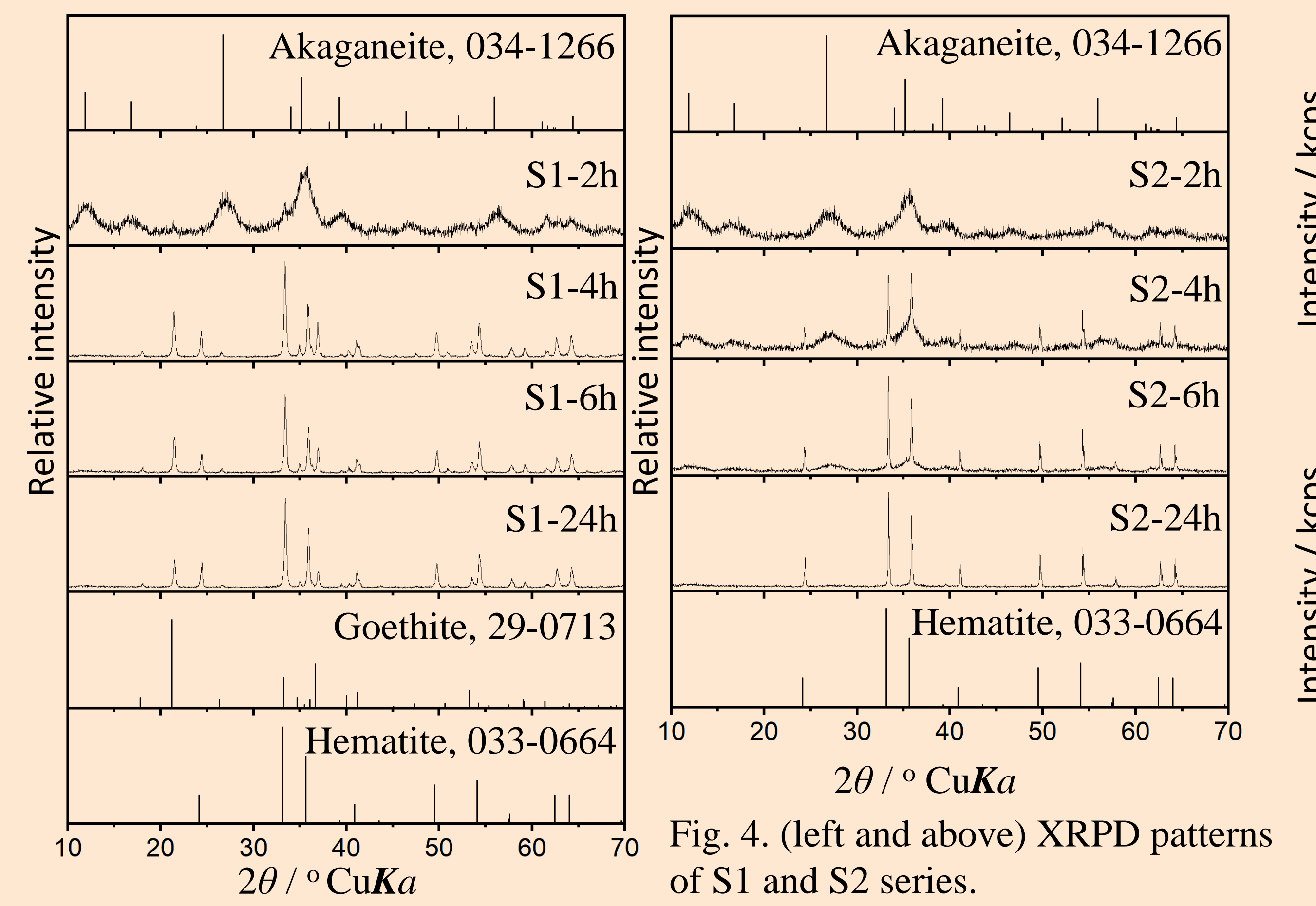


Fig. 4. (left and above) XRPD patterns of S1 and S2 series.

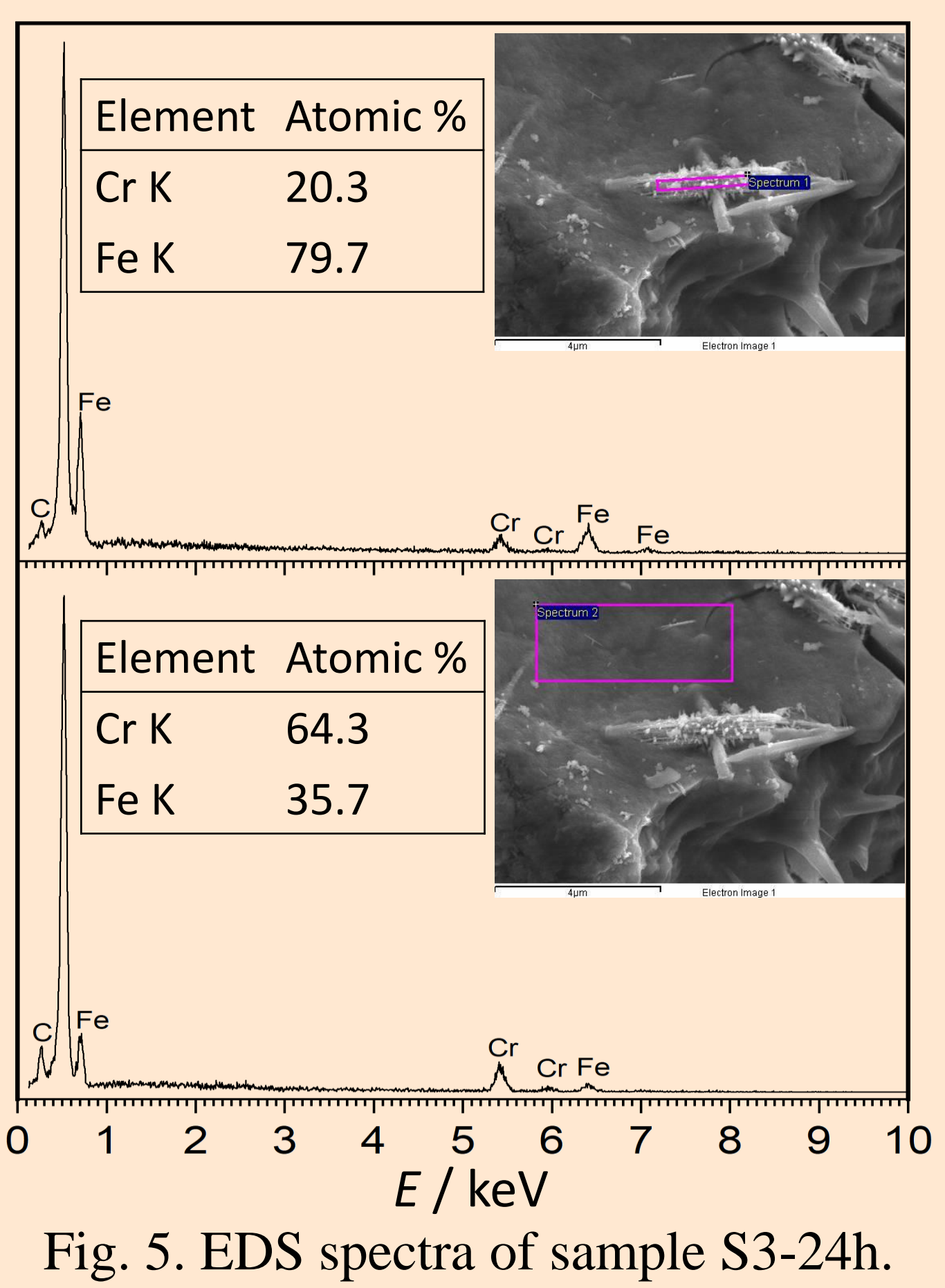


Fig. 5. EDS spectra of sample S3-24h.

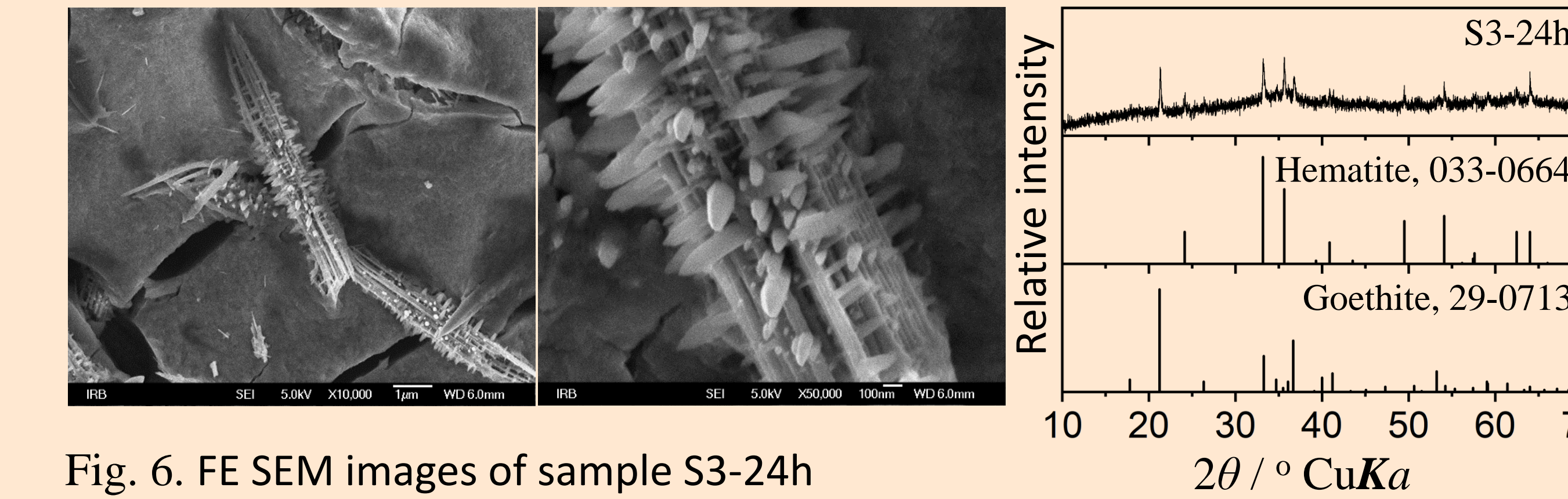


Fig. 6. FE SEM images of sample S3-24h (dendritic nano/microstructures).

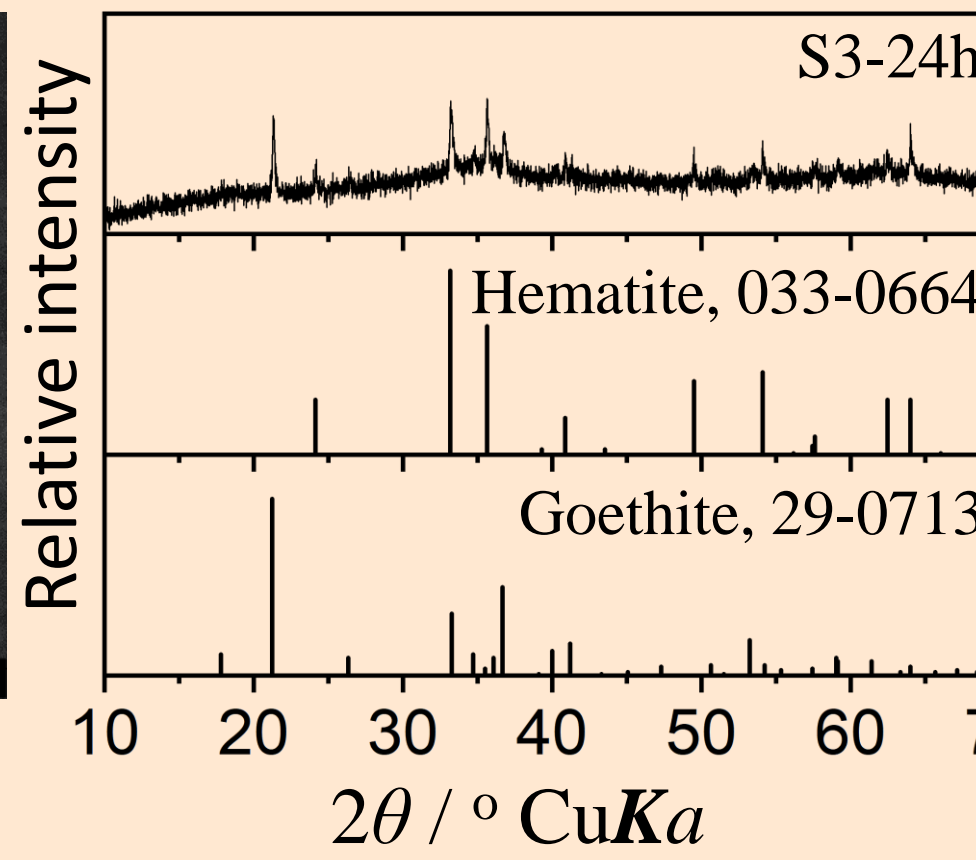


Fig. 7. XRPD pattern of sample S3-24h.

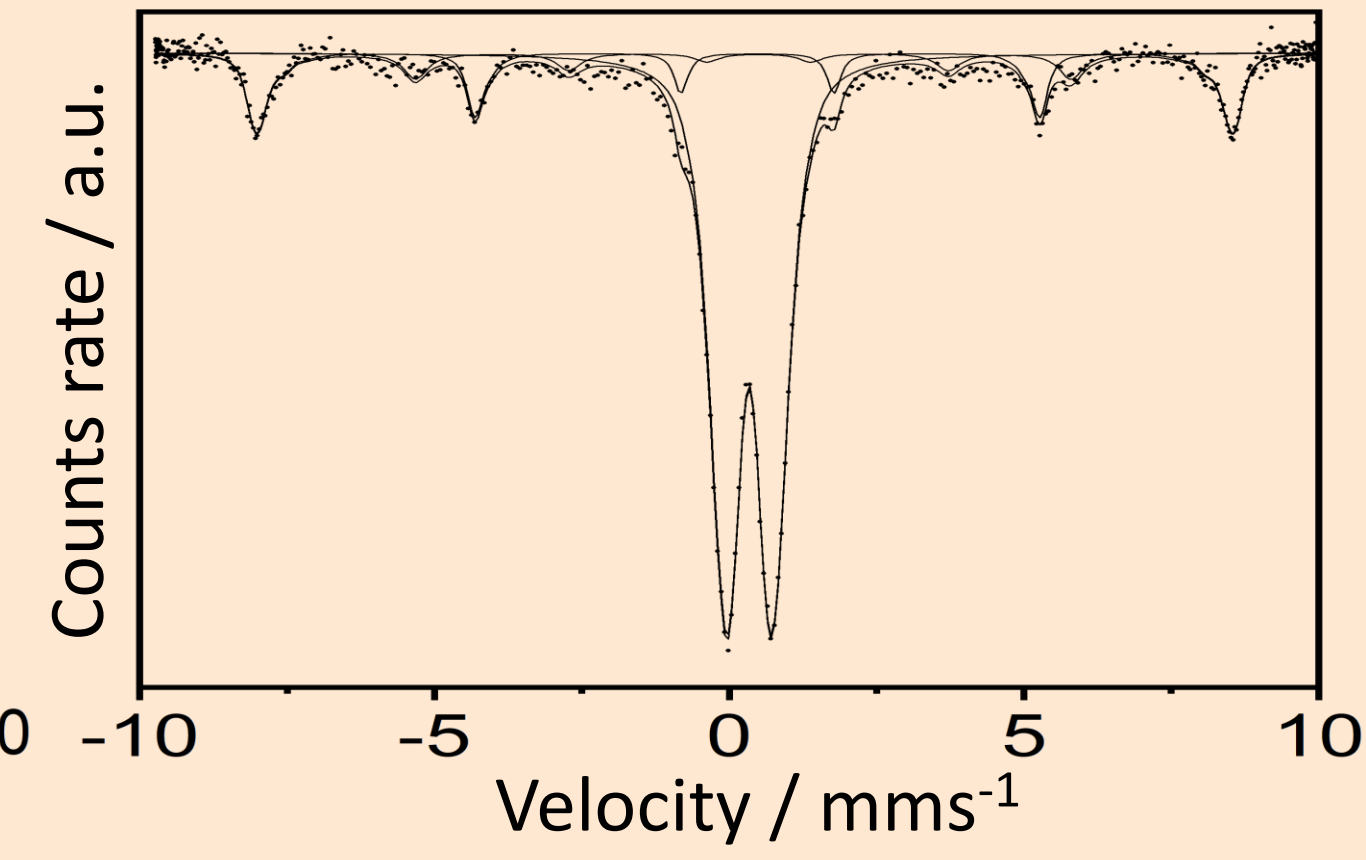


Fig. 8. ⁵⁷Fe Mössbauer spectra of S3-24h recorded at 20°C.

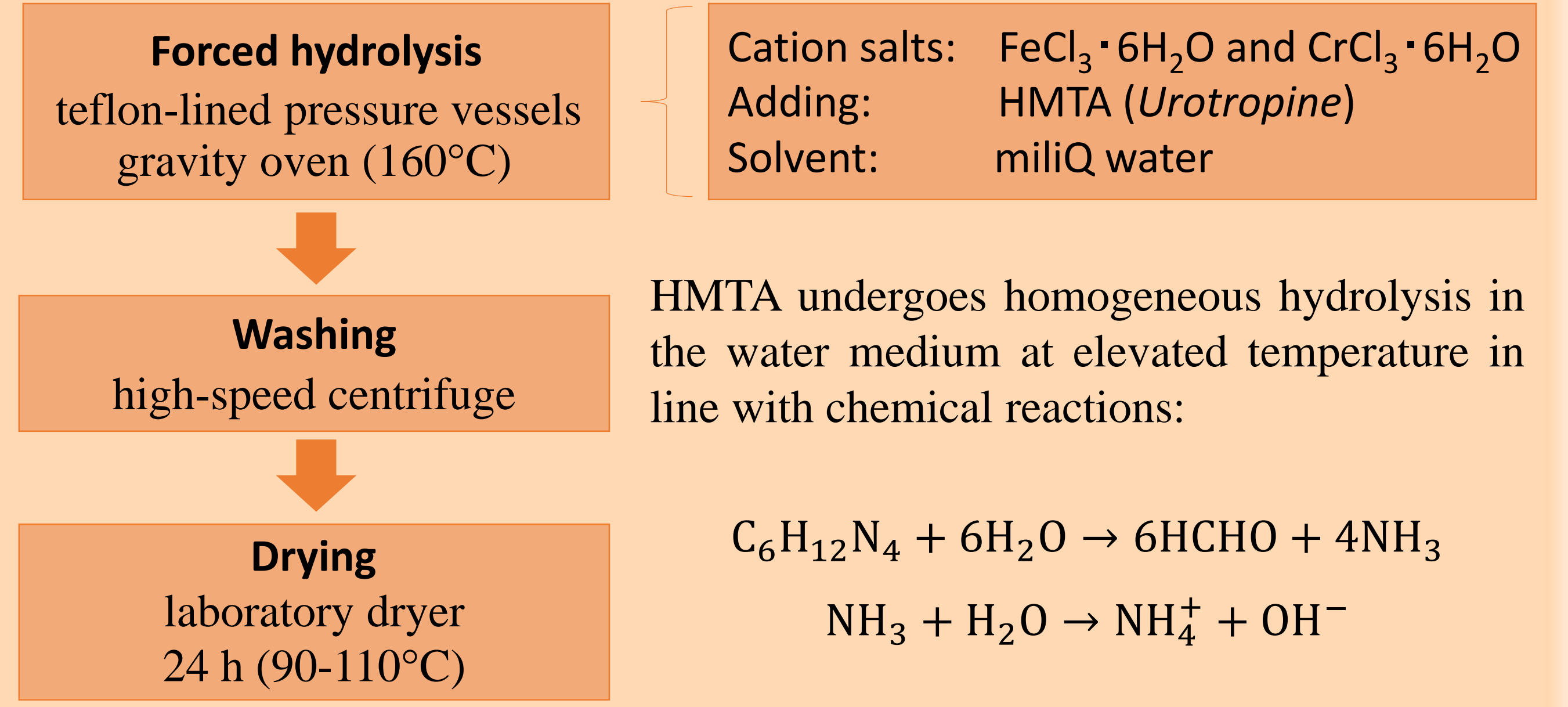
Conclusions

- Homogeneous hydrolysis of HMTA in all precipitation systems resulted in pH increase. This effect had a strong influence on the phase composition and particle shape.
- New particle shapes were obtained. Onion-like particle shape was obtained in synthesis with 10% Cr³⁺, while dendritic nano/microstructure (composite) was obtained in synthesis with 50% Cr³⁺.
- Decreased HMF values of α-FeOOH and α-Fe₂O₃ phases (sample S3-24h) indicate the formation of solid solutions which can be assumed due to very similar ionic radii of Fe³⁺ and Cr³⁺ [2].
- XRPD and EDS analysis of sample S3-24 (made with 50% Cr³⁺) also support the formation of solid solutions. EDS analysis showed the amorphous-like area is rich in chromium (64%), whereas the dendrite area is rich in iron (~80%).

Acknowledgement

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Experimental



| Sample | Cr / % | FeCl ₃ / M | CrCl ₃ / M | pH _{start} | pH _{final} |
|--------|--------|-----------------------|-----------------------|---------------------|---------------------|
| S1-2h | 0 | 0.20 | Ø | 2.10 | 5.23 |
| S1-4h | 0 | 0.20 | Ø | 2.10 | 7.48 |
| S1-6h | 0 | 0.20 | Ø | 2.10 | 8.08 |
| S1-24h | 0 | 0.20 | Ø | 2.10 | 7.82 |
| S2-2h | 10 | 0.18 | 0.02 | 1.99 | 5.33 |
| S2-4h | 10 | 0.18 | 0.02 | 1.99 | 7.30 |
| S2-6h | 10 | 0.18 | 0.02 | 1.99 | 7.20 |
| S2-24h | 10 | 0.18 | 0.02 | 1.99 | 8.03 |
| S3-24h | 50 | 0.01 | 0.01 | 5.44 | 9.77 |

Table 1. (left) Experimental conditions for sample synthesis. All samples were autoclaved with 0.25 M HMTA (starting solution) at 160°C.

Table 2. ⁵⁷Fe Mössbauer parameters of selected samples recorded at 20°C.

| Sample | Line | δ / mm s ⁻¹ | Δ or E _q / mm s ⁻¹ | B _{hf} / T | Γ / mm s ⁻¹ | Area / % | Phase |
|--------|------------------|------------------------|--|---------------------|------------------------|----------|-------|
| S1-2h | M | 0.37 (f) | -0.20 (f) | 51.40 | 0.31 | 3.50 | H |
| | Q ₁ | 0.38 | 0.59 | | 0.36 | 52.50 | A |
| | Q ₂ | 0.38 | 1.00 | | 0.44 | 44.00 | A |
| S1-4h | M ₁ * | 0.37 | -0.19 | 51.32 | 0.24 | 57.19 | H |
| | M ₂ * | 0.37 | -0.28 | 36.57 | 0.22 | 42.81 | G |
| S1-6h | M ₁ * | 0.37 | -0.19 | 51.40 | 0.24 | 60.42 | H |
| | M ₂ * | 0.37 | -0.27 | 36.96 | 0.22 | 39.58 | G |
| S1-24h | M ₁ * | 0.37 | -0.20 | 51.39 | 0.24 | 69.84 | H |
| | M ₂ * | 0.36 | -0.26 | 36.75 | 0.22 | 30.16 | G |
| S2-2h | Q ₁ | 0.38 | 0.60 | | 0.32 | 41.98 | A |
| | Q ₂ | 0.38 | 0.95 | | 0.46 | 58.02 | A |
| S2-4h | M* | 0.37 | -0.21 | 51.30 | 0.24 | 19.47 | H |
| | Q ₁ | 0.38 | 0.59 | | 0.33 | 34.35 | A |
| | Q ₂ | 0.37 | 0.96 | | 0.46 | 46.19 | A |
| S2-6h | M* | 0.37 | -0.21 | 51.41 | 0.22 | 39.47 | H |
| | Q ₁ | 0.38 | 0.60 | | 0.36 | 30.23 | A |
| | Q ₂ | 0.38 | 0.99 | | 0.43 | 30.30 | A |
| S2-24h | M* | 0.37 | -0.22 | 51.47 | 0.24 | 72.36 | H |
| | Q ₁ | 0.37 | 0.61 | | 0.30 | 11.54 | A |
| | Q ₂ | 0.36 | 0.94 | | 0.48 | 16.10 | A |
| S3-24h | M ₁ * | 0.37 | -0.21 | 50.88 | 0.26 | 17.50 | H |
| | M ₂ | 0.37 (f) | -0.26 (f) | 34.56 | 0.50 (f) | 6.90 | G |
| | Q** | 0.34 | 0.85 | | 0.35 | 75.60 | FH |

Key: δ=isomeric shift relative to α-Fe at 20°C, B_{hf}=hyperfine magnetic field, Δ or E_q=quadrupole splitting, Γ=linewidth, M=sextet, Q=quadrupole doublet, H=hematite, G=goethite, FH=ferrihydrite, A=akaganeite, (f)=fixed parameters in fitting process. Remark: Mössbauer spectra were fitted using the distribution of B_{hf} (*) or Δ (**)

References

- [1] S. Musić, J Radioanal. Nucl. Chem. 100 (1986) 185-196.
- [2] R. D. Shannon, Acta Cryst A 32 (1976) 751-767.